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Total Page	8
Edition	**A**
Reference No.	

Specifications For Approval

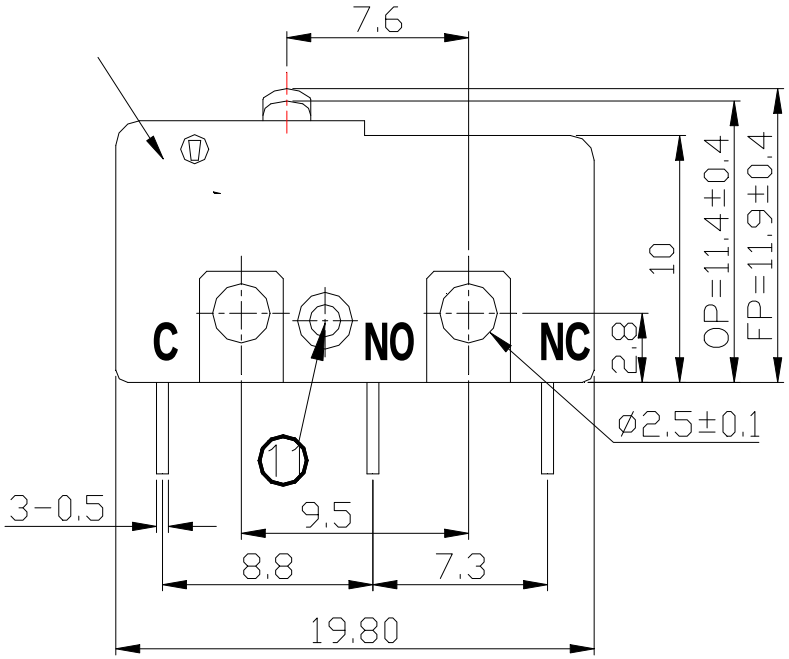
Customer		Part No.:	
Model	G15	Part No.	G15-06SM-150-28

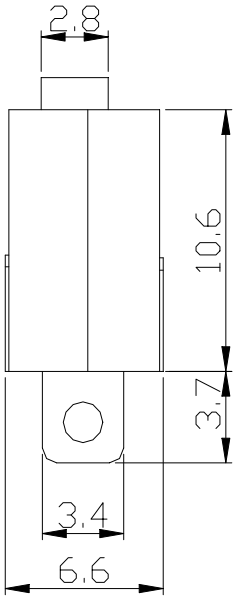
Approved by Swiclick		
Approved by	Checked by	Prepared by
Approved by Customer		
Research & Development by	Quality Assurance	

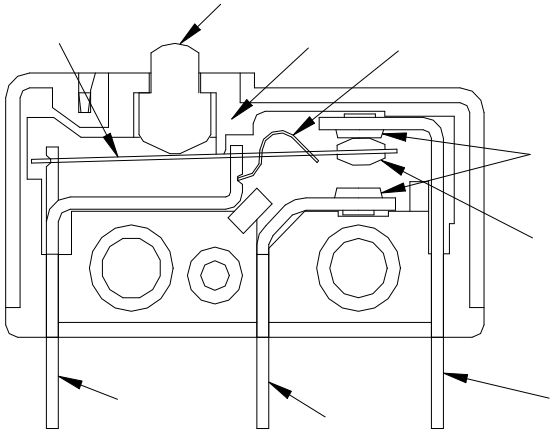
Swiclick		002
		2018 8 3
PRODUCT SPECIFICATION		A 0
SERIES	MICRO SWITCH	7 1

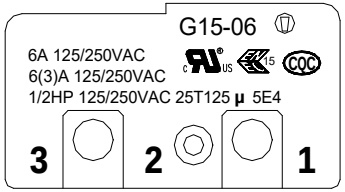
REV	DECSRIPTION	DATE	DATE	NAME

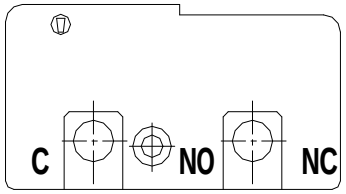
标 记	处 数	更改单号	签 名	日 期











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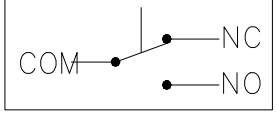


SPECIFICATION ( )

1.Operating Temperature Range( ): -25 +125
Operating Relative Humidity( ): ≤85%
2.Voltage Rating( ): 125/250V AC
3.Current Rating( ): 6A
4.Contact Resistance( ): ≤100mΩ
5.Insulation Resistance( ): ≥100MΩ
6.Dielectric Withstanding Voltage( ): 1000V AC 1Min
7.Soldering Temperature( ): 260±5 5s
8.Operating Force( ): 150±50gf
9.Life Time(mating cycles) : 10000 Cycles

NO.	Part Name	Qty	Material	Plating/Color
11	RIVET	1	AL	
10	CONTACT	1	Silver alloy	D.Ag
9	CONTACT	2	Silver alloy	D.Ag
8	NC TERMINAL	1	Brass	D.Ag
7	NO TERMINAL	1	Brass	D.Ag
6	TERMINAL	1	Brass	D.Ag
5	BLADE	1	Beryllium bronze	
4	BLADE	1	Beryllium bronze	
3	BUTTON	1	PBT 30%GF	Black
2	BASE	1	PBT 30%GF	Black
1	COVER	1	PBT 30%GF	Black

0-10: ±0.20	26-50: ±0.40			1/1
11-25: ±0.30	: ±2 °		G15-06SM-150-28	1:1 1.0
	2017-7-18			
	2017-7-18			Swiclick

Swiclick		002
		2018 8 3
PRODUCT SPECIFICATION		A 0
SERIES	MICRO SWITCH	7 3

1. General Characteristics

1.1 Application: This specification is applied to the micro switch (G15 series) for general applications.

G15

1.2 Operating Temperature Range: -25 +125

-25 +125

1.3 Operating Relative Humidity: ≤85%

≤85%

Test Conditions: Unless otherwise specified, the atmospheric conditions for making measurements and tests are as follows:

Ambient Temperature: 5~35

5~35

Relative Humidity: 45~85%

45~85%

Air Pressure: 86~106Kpa (860~106mbar)

86~106Kpa (860~106mbar)

2. Appearance, Structure and Dimensions

2.1 Appearance: The switch shall have good finishing, and no rust, crack or plating defects.

2.2 Structure & Dimensions: Refer to individual product drawing.

2.3 Markings: Refer to individual product drawing.

3. Ratings	**6A 125/250VAC**

4. Electrical Characteristics

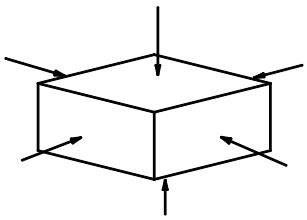
No.	Item	Criteria	Test Method
4.1	Contact Resistance	100mΩ Max.	Measured by a voltage drop method at 1A Max, 5VDC. Any equipment with error not more than 5% can be used. Resistance after test is the average of 5 successive measurements. 1A 5V 5% 5
4.2	Insulation Resistance	100MΩ Min.	500VDC voltage is applied between each pair of terminals and between the terminal and the metal frame for 60±5S. 500V 60±5S
4.3	Dielectric withstand in voltage	No dielectric breakdown shall occur.	1000VAC (50~60Hz,cut –off current 10mA) is applied between non-connected terminals and between terminals and the metal frame for 60 ±5s. 1000V 50-60Hz 10mA 1000V 50-60Hz 60±5S

Swiclick			002
			2018 8 3
PRODUCT SPECIFICATION			A 0
SERIES	MICRO SWITCH		7 4

5. Mechanical Characteristics

No.	Item	Criteria	Test Method
5.1	Operating Force	150 ± 50gf	Apply a tension meter on the midpoint of the actuator (or tip of the shaft) to supply a pressure vertically from its free position to operating position.
5.2	Return Force	30gf Min	The value to which the force in the actuator midpoint (or tip of the shaft) must be reduced to allow the contact to the normal position.
5.3	Operation Position	11.4 ± 0.4mm	Position of switch plunge or actuator at which point contacts snap from normal to operated position. Note that the case of flexible of adjustable actuators.
5.4	Pre Travels	1.1mm Max	The distance vertically through, which the midpoint of the actuator (or tip of the shaft) trip move from its free position to operating position.
5.5	Terminal Strength	Shall be free from terminal looseness, damage and insulator breakage. No functional defective occur	A static load of 25N shall be applied to the tip of terminal in a desired direction for 10 ± 1s. The test shall be done once per terminal. 25N
5.6	Vibration Proof	After test, Contact resistance:200mΩ Max. Insulation resistance:100MΩ Min. No functional defective occur No abnormalities shall be recognized in appearance and construction. 200mΩ Max. 100MΩ Min.	Switch shall be secured to a testing machine by a normal mounting device and method. Switch shall be measured after following test. (1) Vibration frequency range = 10~55 Hz (2) Total amplitude =1.5mm (3) Sweep ratio: 10~55~10Hz Approx. 1 min (4) Method of changing the sweep vibration frequency: logarithmic or linear (5) Direction of vibration: Three perpendicular directions including actuating direction. (6) Duration: 2 hours (6 hours in total) =10-55Hz 1.5mm 10-55-10Hz 1 2 6

Swiclick			002
			2018 8 3
PRODUCT SPECIFICATION			A 0
SERIES	MICRO SWITCH		7 5

No.	Item	Criteria	Test Method
5.7	Mechanical Shock	After test, Contact resistance:200mΩ Max. Insulation resistance:100MΩ Min. No functional defective occur No abnormalities shall be recognized in appearance and construction. 200mΩ Max. 100MΩ Min.	Switch shall be measured after following test: (1) Mounting Method: Normal (2) Acceleration: 490m/s² (50G) (3) Duration: 11ms (4) Test Direction: 6 directions  (5)Number of shocks: 3 times per direction (18 times in total) 490m/ s² (50G) 11ms 6 3 18
5.8	Solder Heat Resistance	No abnormalities shall be observed in appearance and operation. No functional defective occur	Switch shall be measured after following test: (1) Solder: H63A (JIS Z3282) (2) Flux: Rosin Flux having a nominal composition of 25% solids by mass of water white rosin in methyl alcohol (JIS K 1501) solution. (3) Soldering Temperature & Immersing Time Dip Soldering 260±5°C 5±1s Manual Soldering 300±5°C 2~3s (4)Immersion Depth: (For Dip Soldering) Immersion depth shall be at copper plating portion of PCB after mounting. (Thickness of PCB=1.6mm) H63A JIS Z 3282 25% 75% 260± 5 5±1s 300±5 2~3s 1.6mm

Swiclick			002
			2018 8 3
PRODUCT SPECIFICATION			A 0
SERIES	MICRO SWITCH		7 6

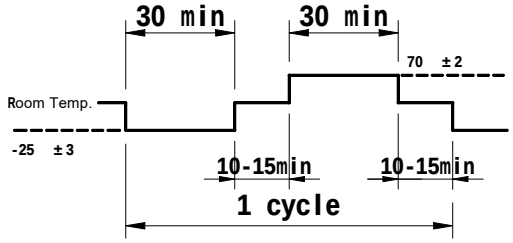
6. Durability characteristics

No.	Item	Criteria	Test Method
6.1	Mechanical Life	After test, Dielectric withstand in voltage:750VAC Insulation resistance:50MΩ Min. No functional defective occur The switch shall be free from abnormalities in appearance construction. 750VAC 50MΩ Min.	1,00,000 cycles of operation shall be performed continuously at a rate of 60 cycles per minute without load. 60 / 1,00,000
6.2	Electronicss Life		operation shall be performed continuously at a rate of 6-12 cycles per minute with load as follow 6-12 / 6A 250VAC 10,000cycles( )

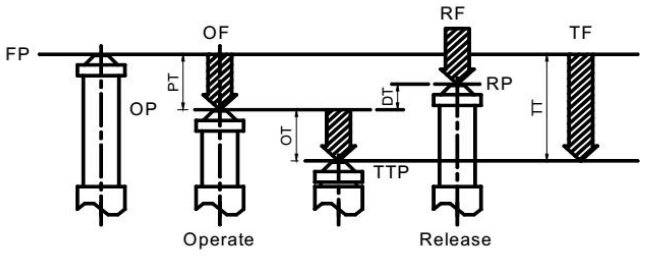
7. Weather Proof Characteristics

7.1	Cold Proof	After test, Contact resistance: 500mΩ Max. Insulation resistance: 50MΩ Min. No functional defective occur The switch shall be free from abnormalities in appearance &construction. 500mΩ Max. 50MΩ Min.	After testing at –25 ± 2 ° C for 96 hours, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and measurement shall be made within 1 hour after that. Water drops shall be eliminated. -25±2 96 1 1
7.2	Hot Proof		After testing at 125 ± 2 ° C for 96 hours, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and measurement shall be made within 1 hour after that. 125±2 96 1 1
7.3	Moisture Resistance		After testing at 40 ± 2 ° C ,90~95% RH for 96 hours, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and measurement shall be made within 1 hour after that. Water drops shall be eliminated. 40±2 90-95%RH 96 1 1

Swiclick			002
			2018 8 3
PRODUCT SPECIFICATION			A 0
SERIES	MICRO SWITCH		7 7

No.	Item	Criteria	Test Method
7.4	Temperature Cycling	After test, Contact resistance: 200mΩ Max. Insulation resistance:50MΩ Min. No functional defective occur. The switch shall be free from abnormalities in appearance & construction. 200mΩ Max. 50MΩ Min.	After 5 cycles of following conditions, the switch shall be allowed to stand under normal temperature and humidity conditions for 1 hour, and measurement shall be made within 1 hour after that. Water drops shall be eliminated. 5 1 1 
7.5	Salt Mist	No remarkable corrosion shall be recognized in metal part.	The switch shall be checked after following test: (1) Temperature: 35± 2° C (2) Salt Solution: 5±1% (Solids by mass) (3) Duration: 24±1 hour After test, salt deposit shall be removed by running water. 35±2 5±1% 24±1

8.Operating data diagram



OF:	Operating Force	操作力
RF:	Release Force	回复力
TF:	Total travel Force	全行程力
FP:	Free Position	自由位置
OP:	Operating Position	动作位置
TTP:	Total Travel Position	全行程位置
RP:	Release Position	释放位置
PT:	Pre Travel	行程
OT:	Over travel	超行程
DT:	Differential Travel	差动行程
TT:	Total Travel	全行程